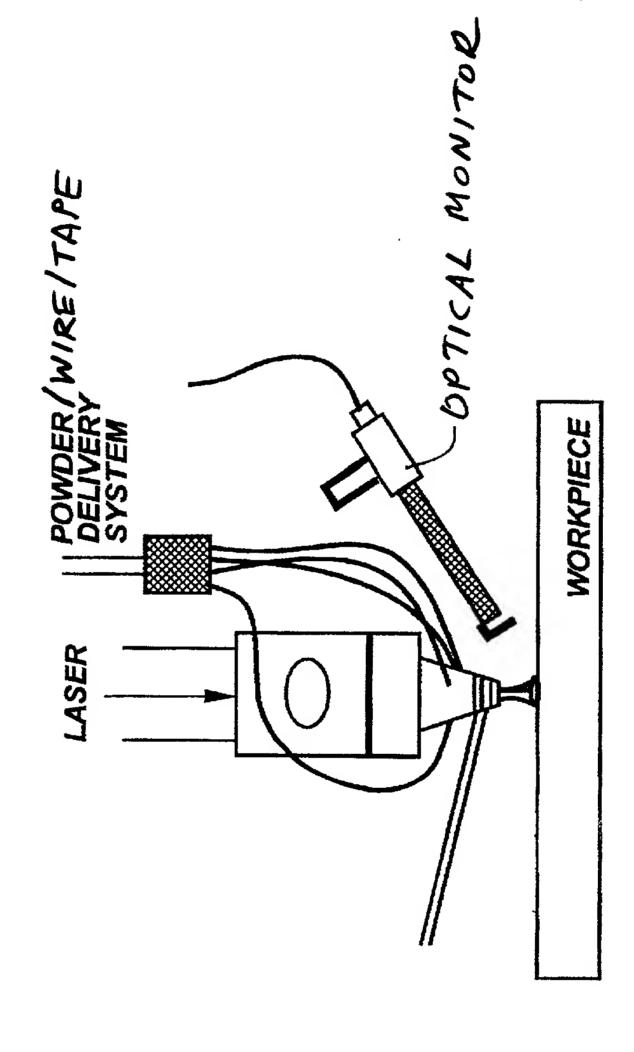


## Figure - 2



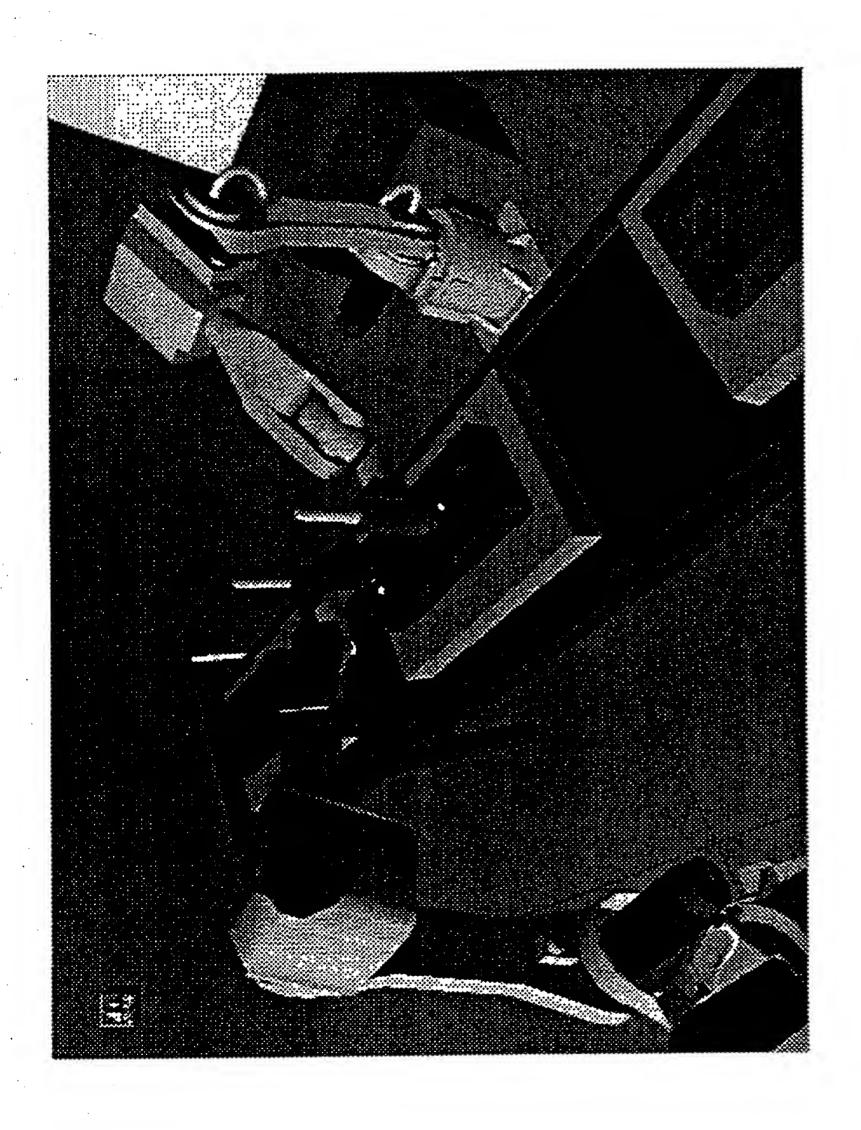


Figure 3. Robotic embodiment of DMD

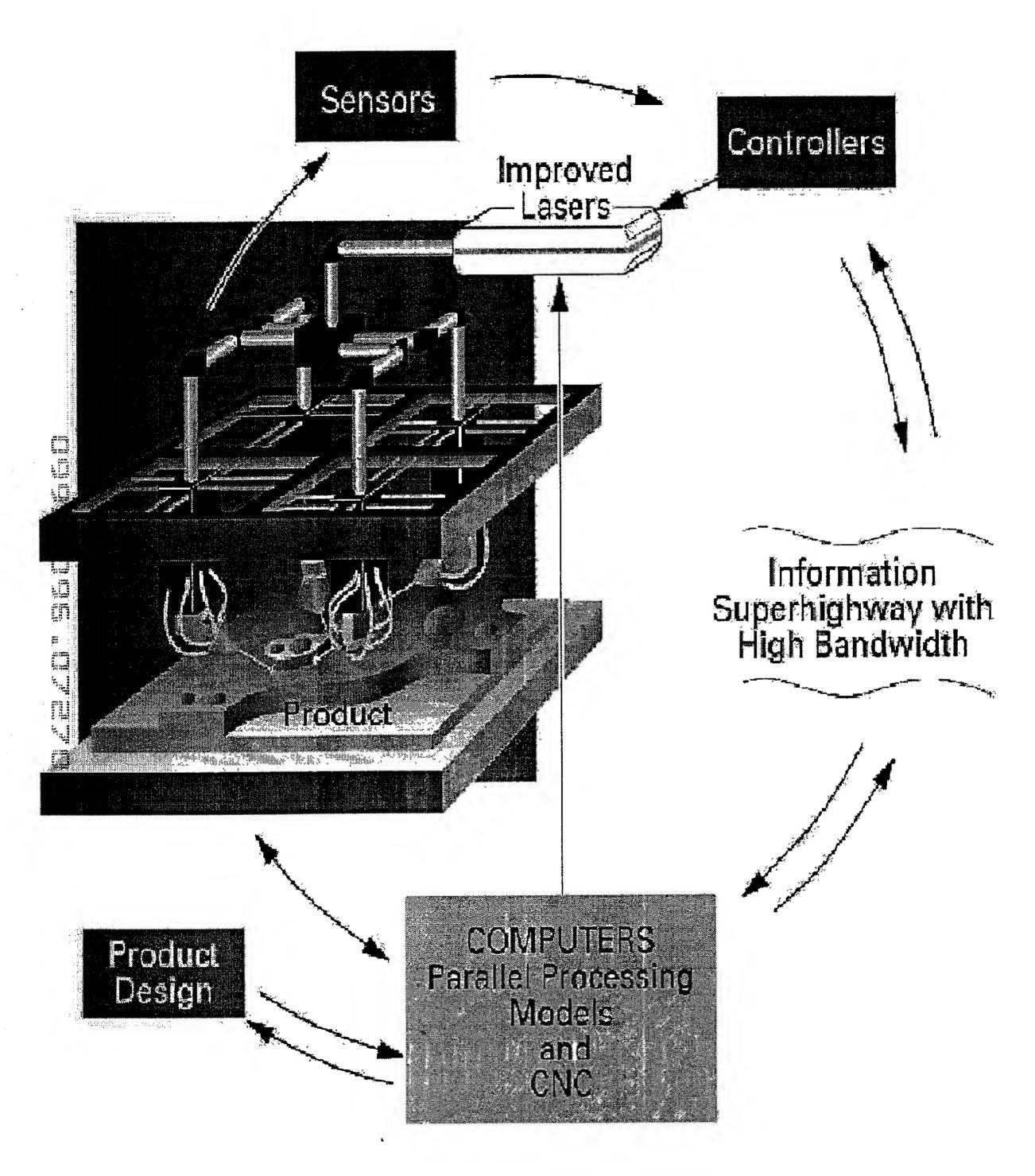


FIGURE 4

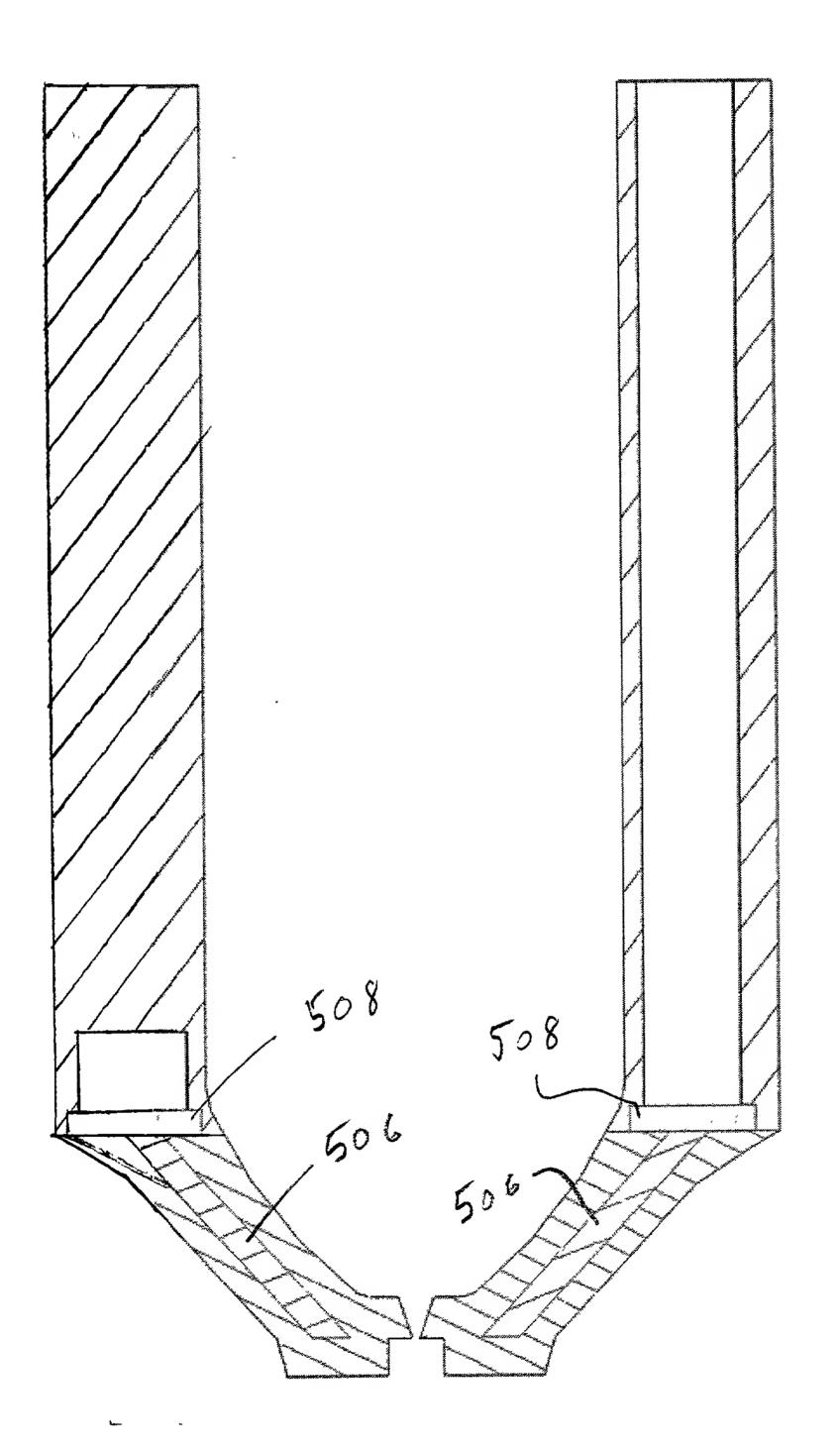


Fig-5A

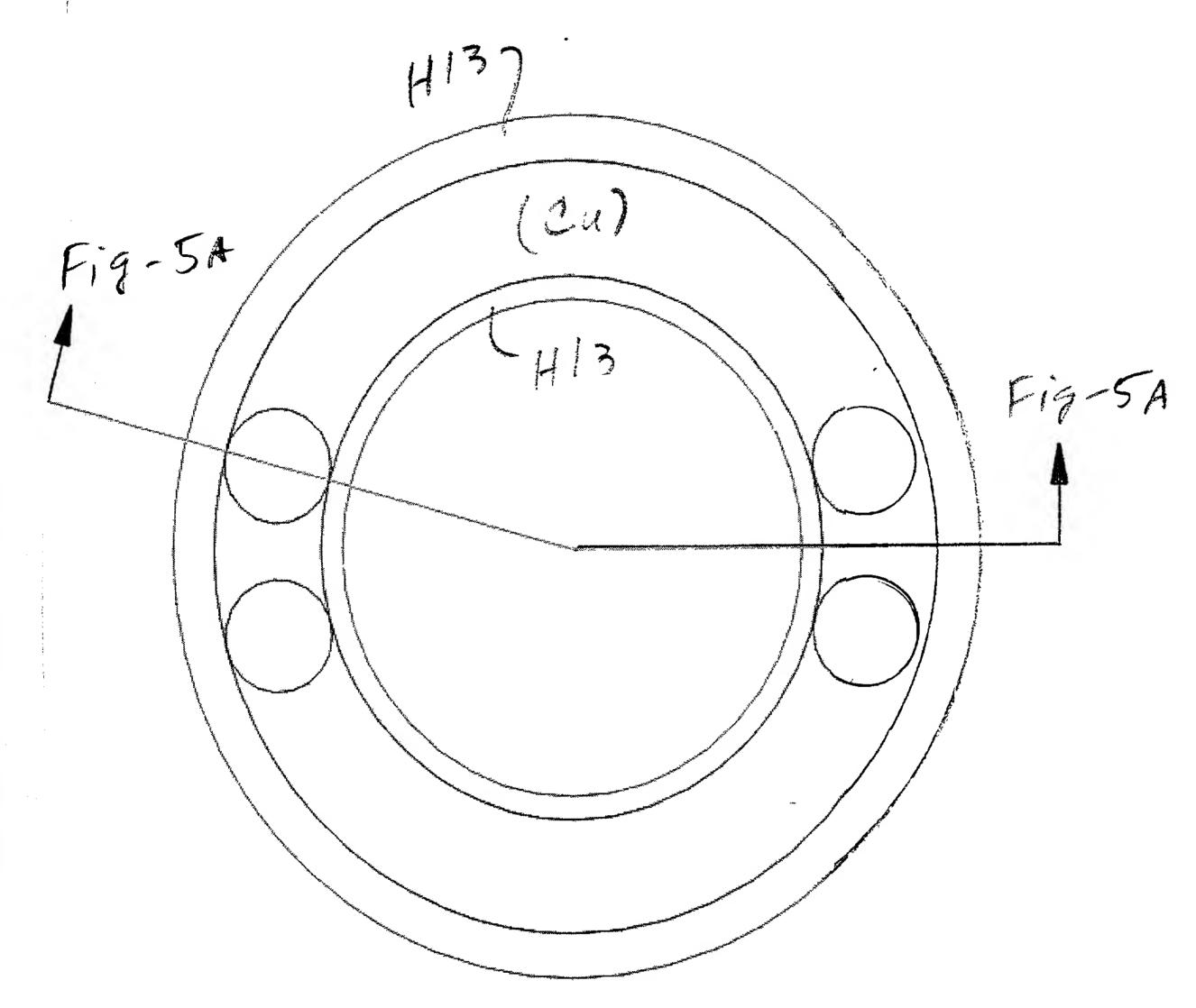
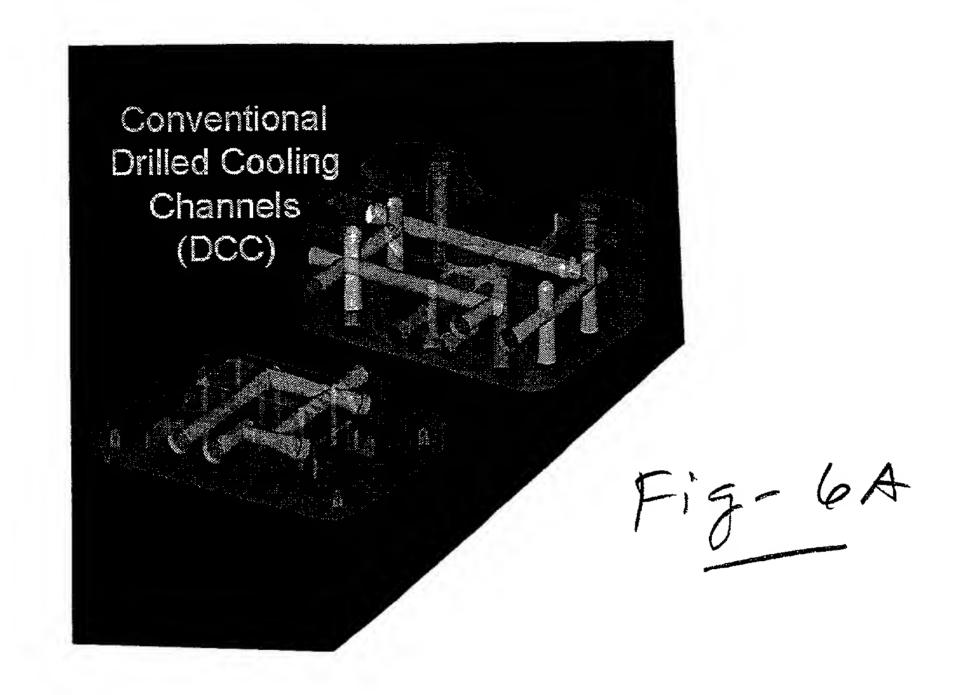
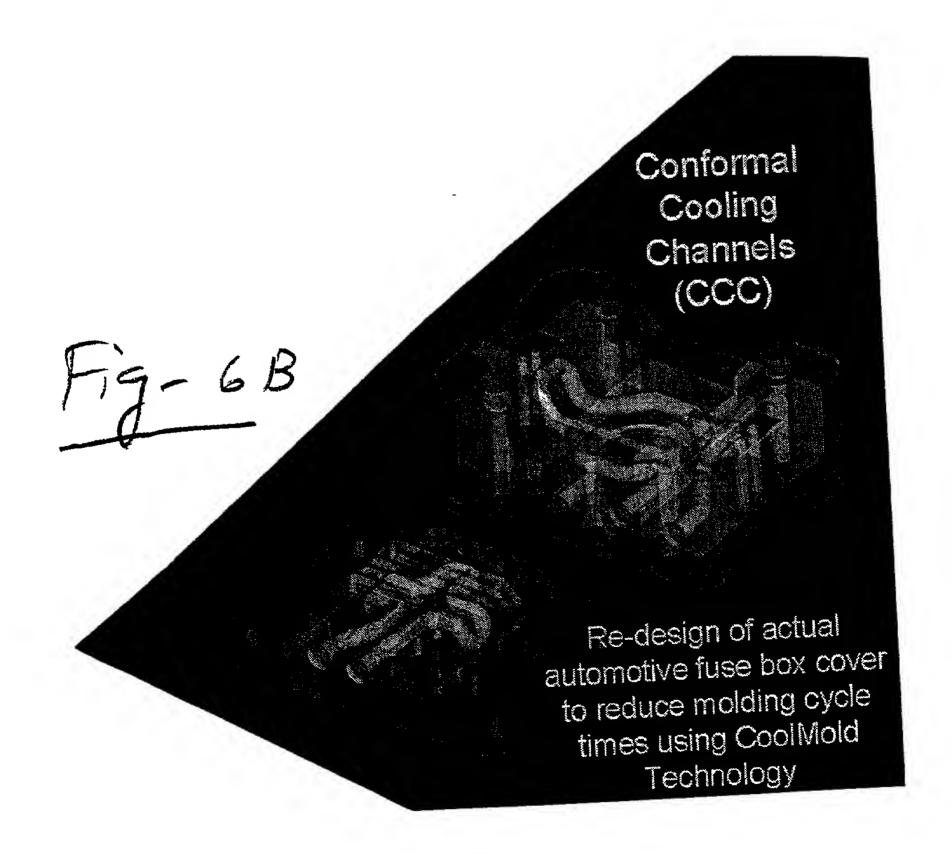
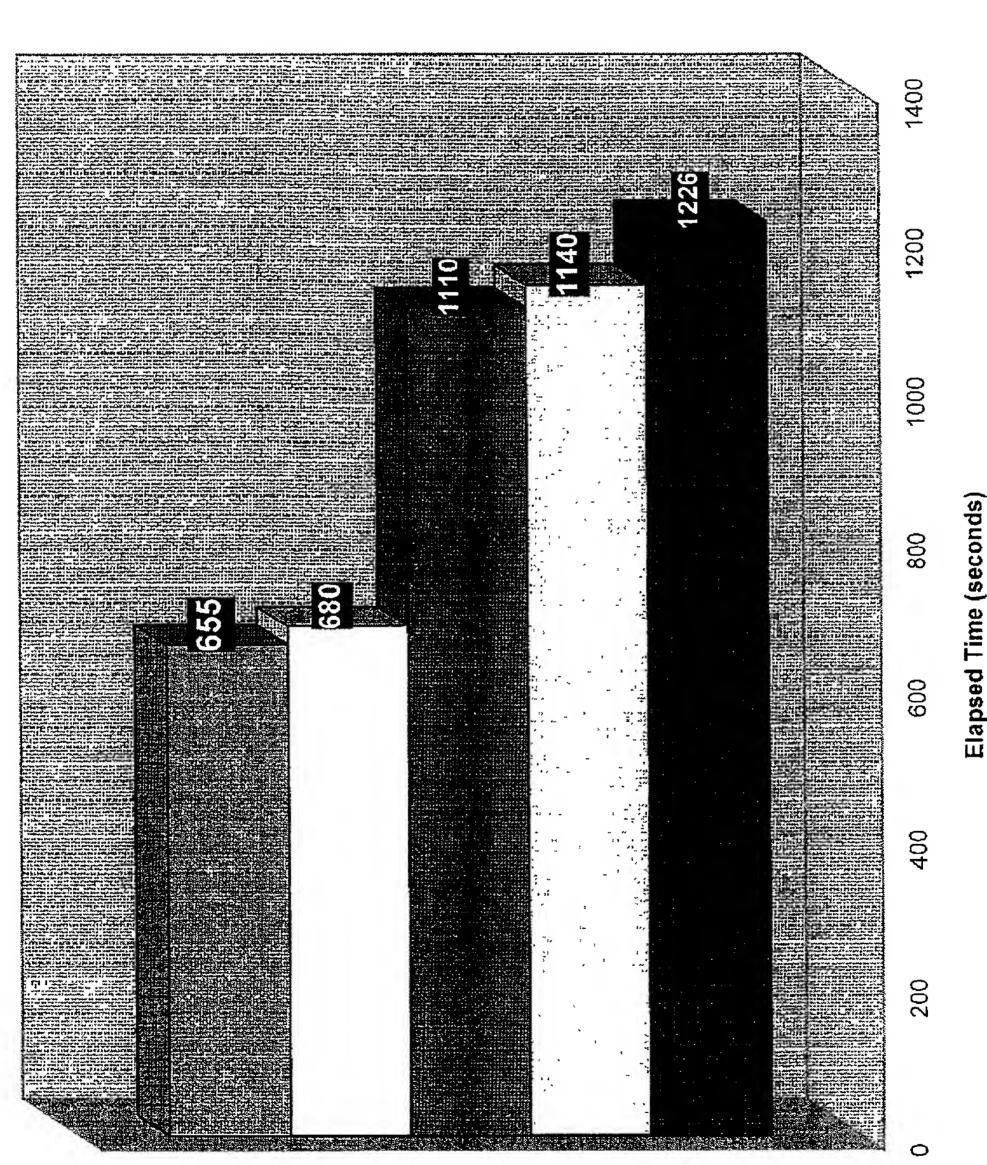


Fig-5B





Comparative Analysis - Core Heating Time [70 deg.F - 350 deg.F]



■ DMD Lightweight #2

□ DMD Lightweight #1

■ DMD Hollow CrCu

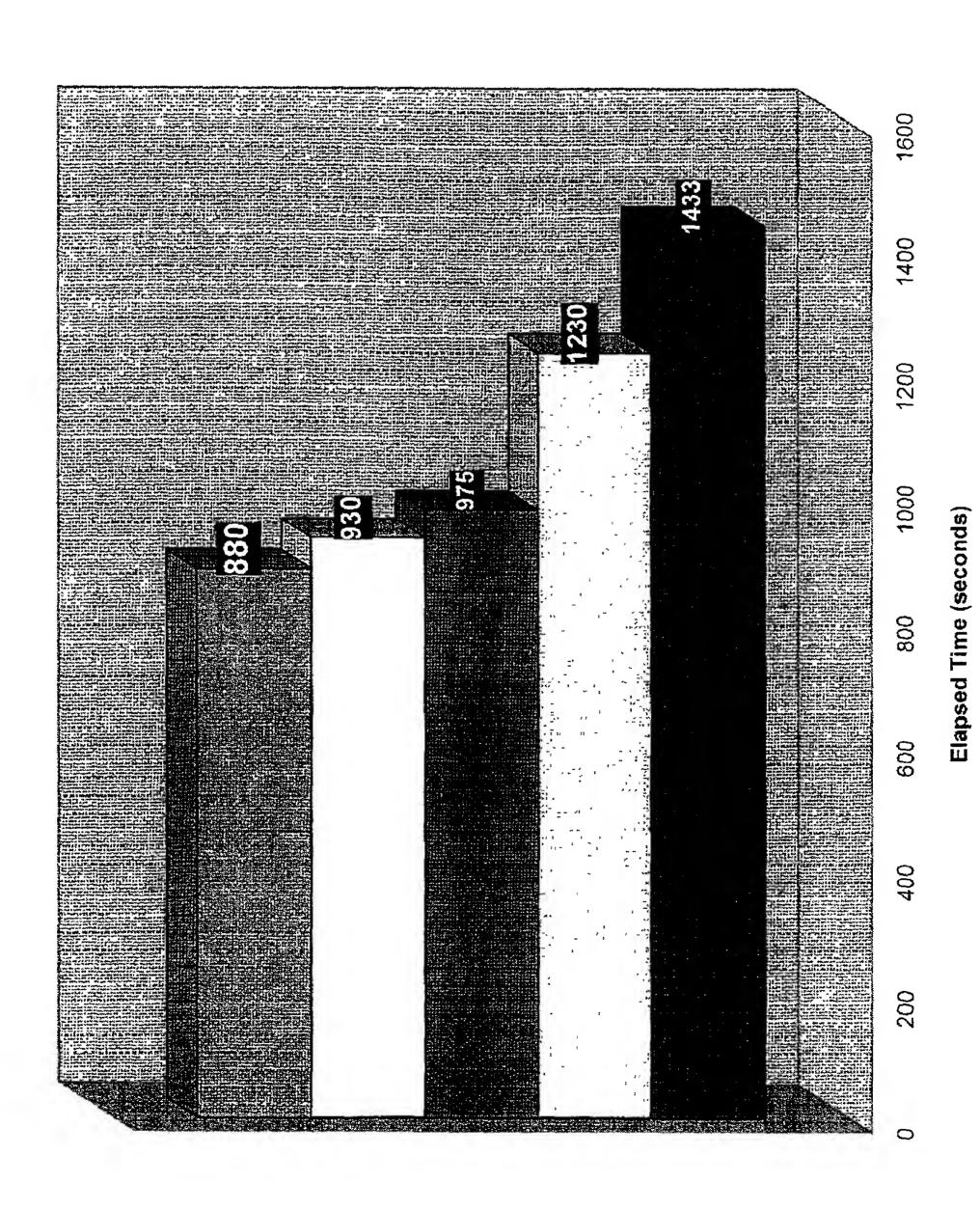
□ DMD Solid CrCu

Aluminum

.

F. 9-7

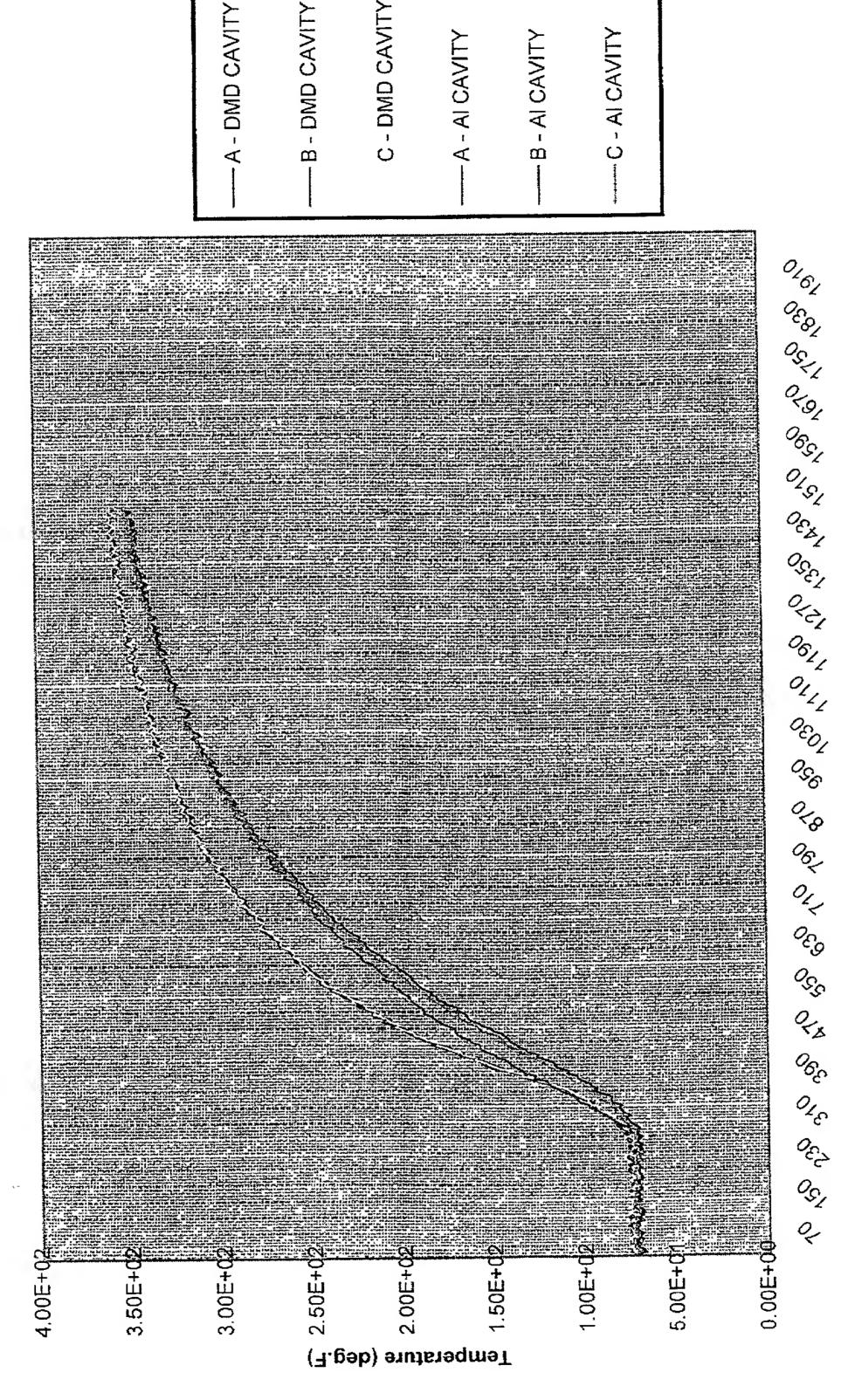
Comparative Analysis - Cavity Heating Time [70 deg.F - 350 deg.F]



■ DMD Lightweight #2
□ DMD Lightweight #1
■ DMD Hollow CrCu
□ DMD Solid CrCu
■ Aluminum

Dry J

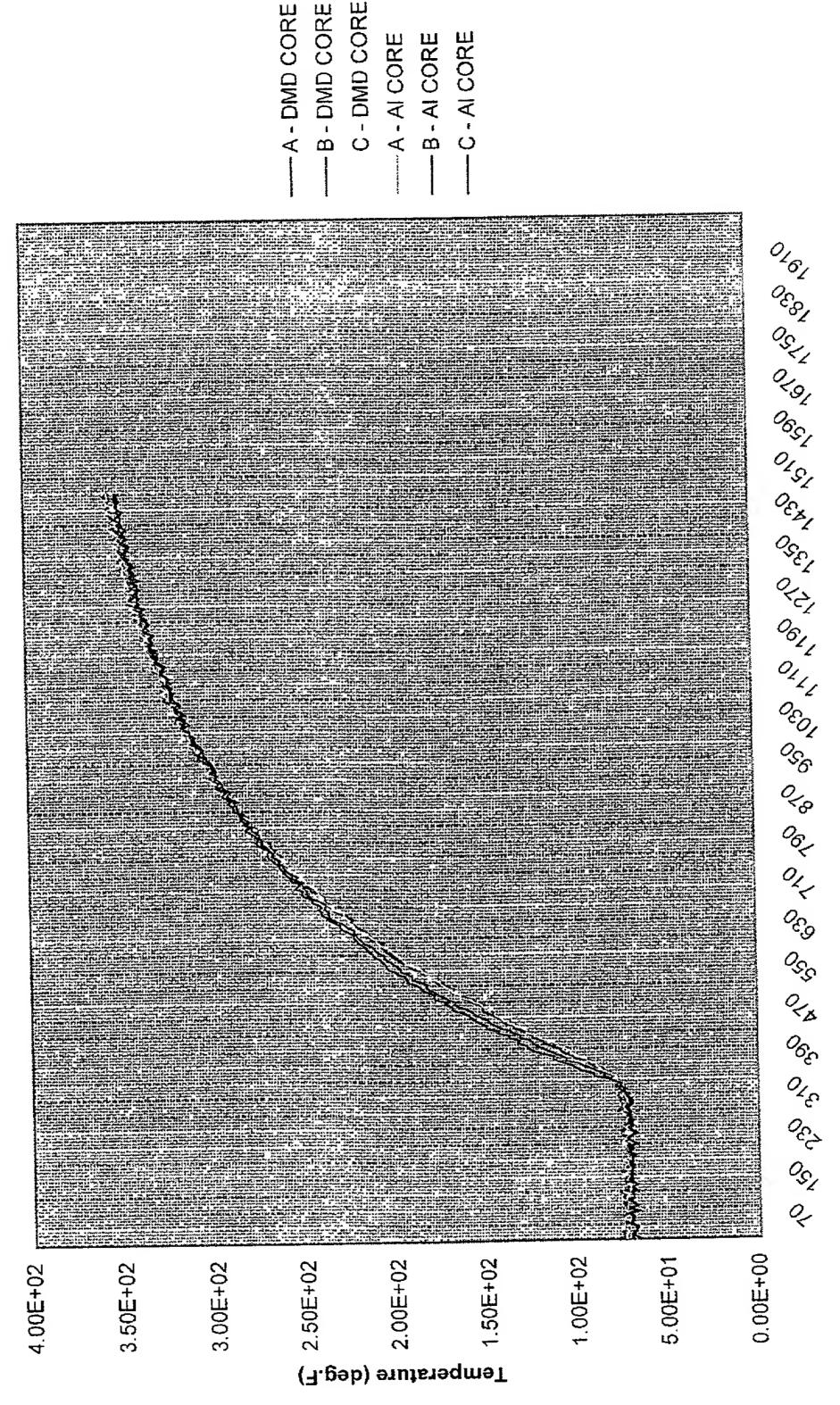
'EST 2-1 [DMD Hollow vs. Aluminum]



osed Time (sec.)

6-4-4

TEST 2-1 [DMD Hollow vs. Aluminum]

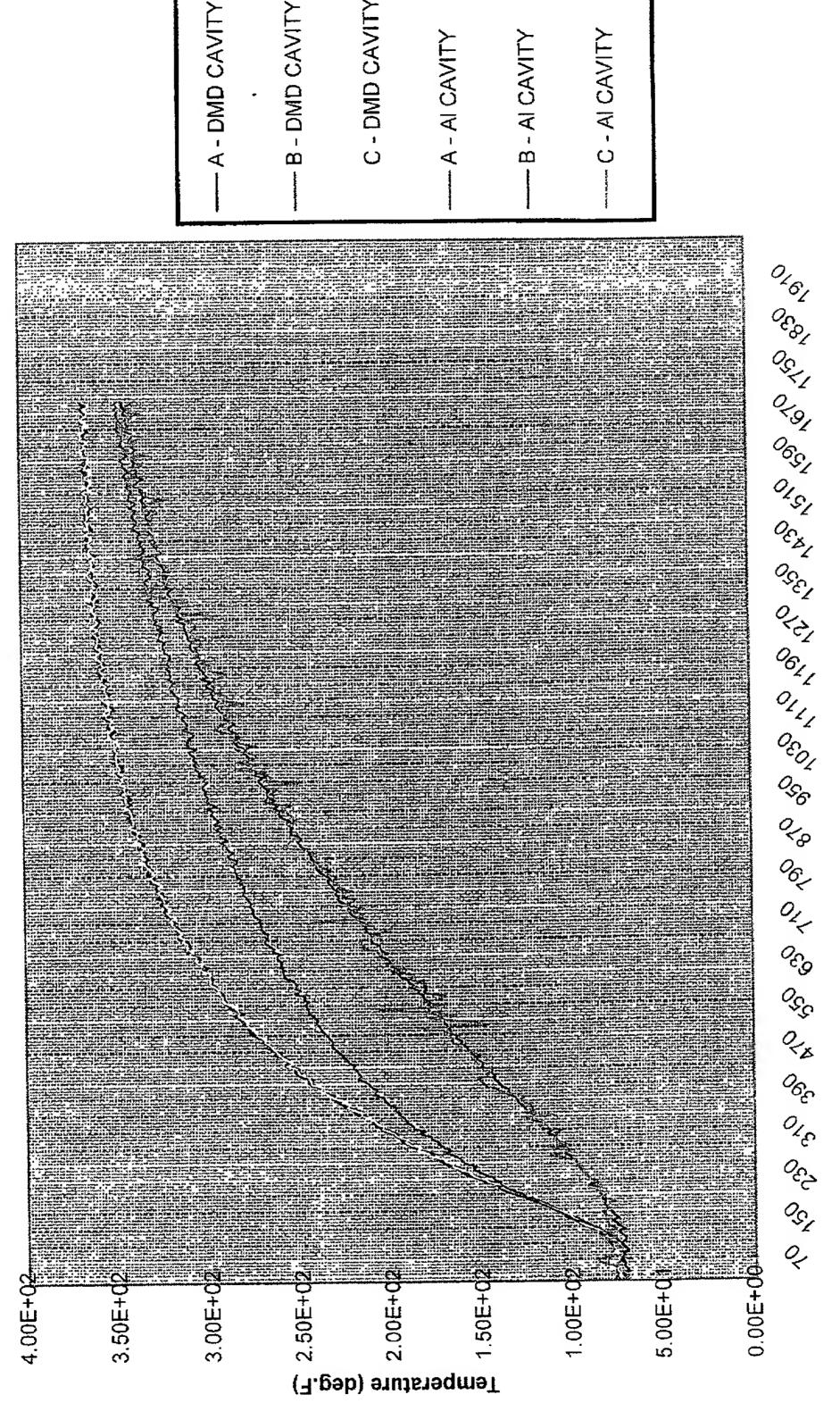


- DMD CORE

A - DMD CORE

Elapsed Time (sec.)

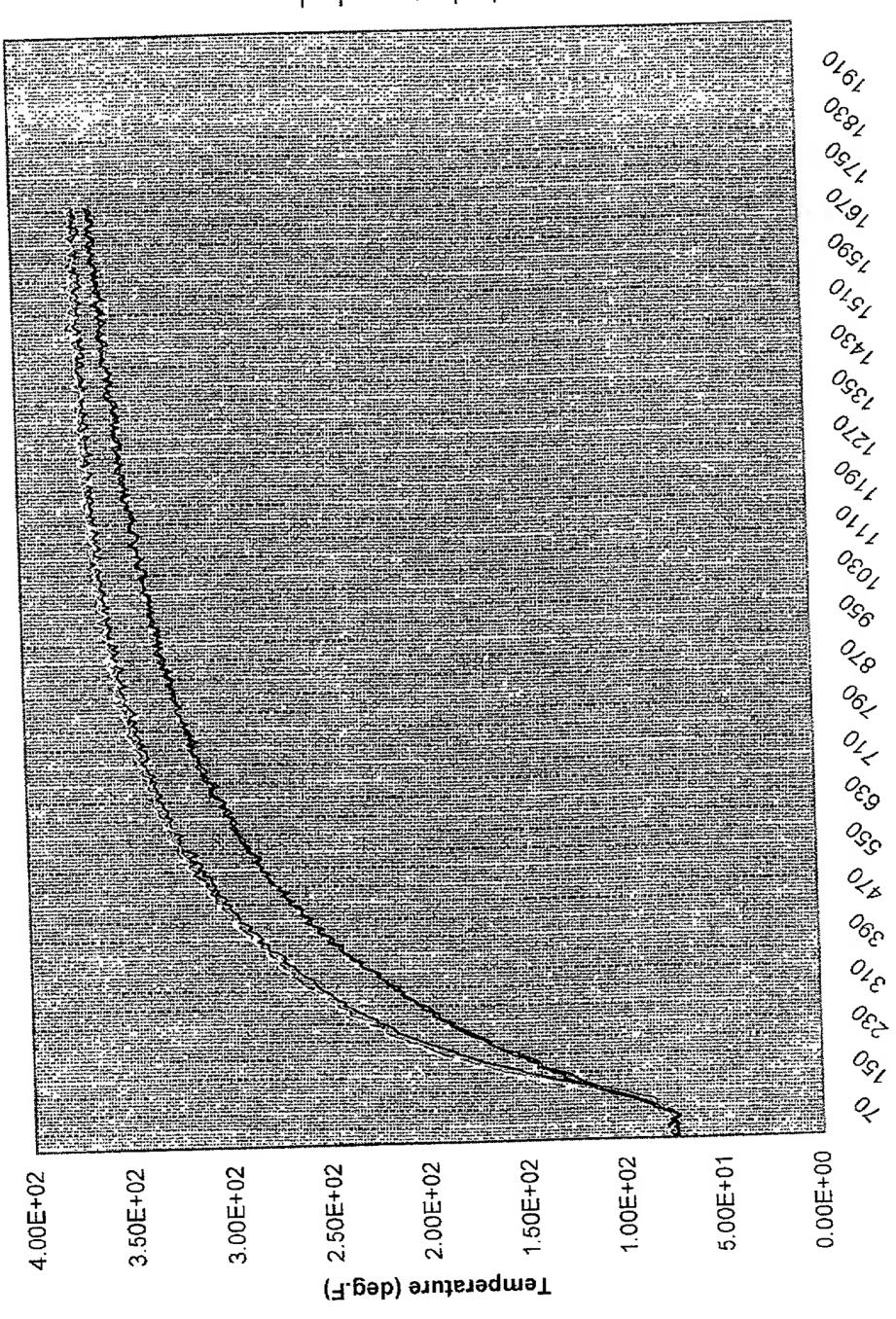
EST 3-2 [DMD Light Wt.#1 vs. Aluminum]



19-11

Elapsed Time (sec.)

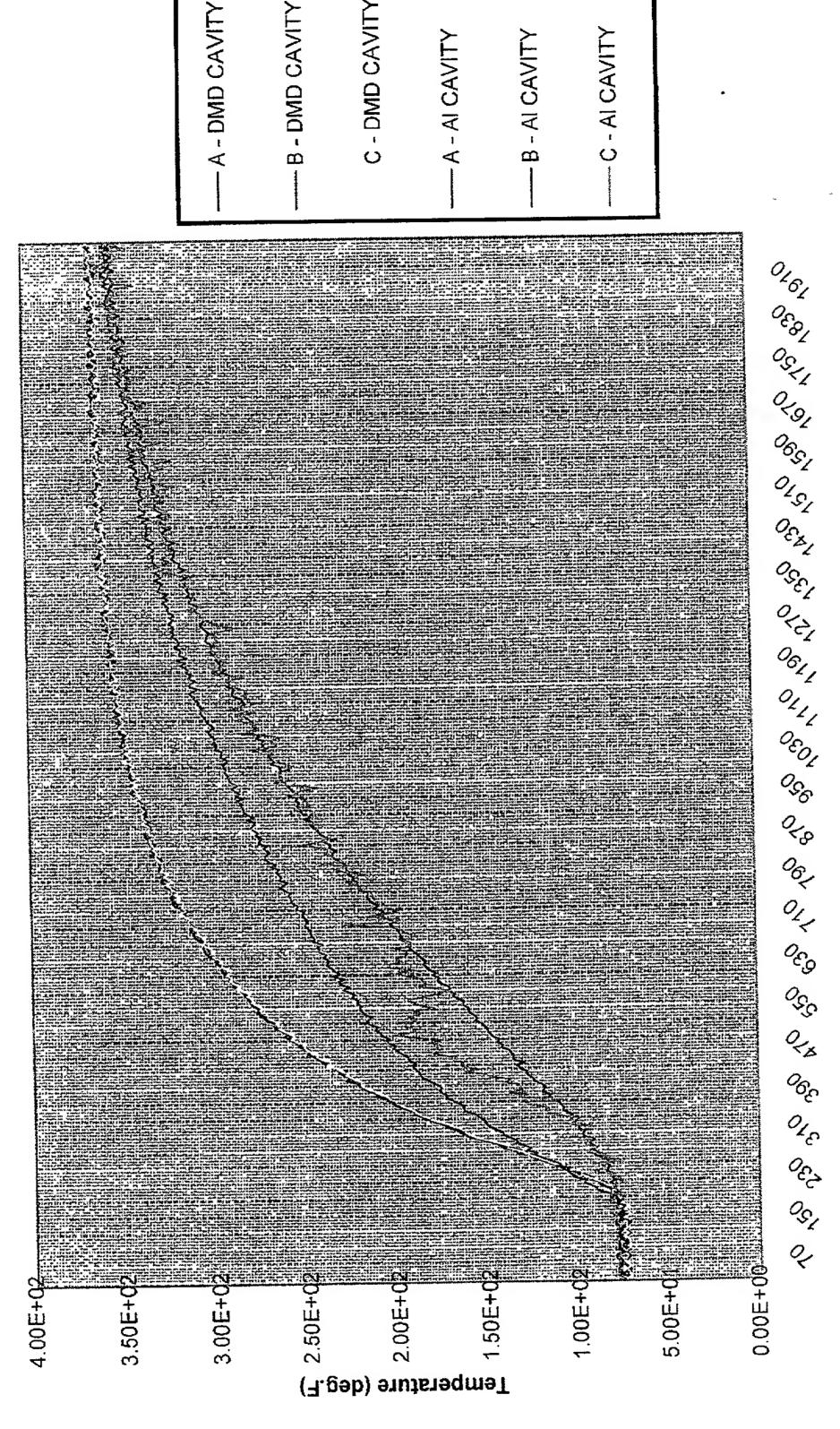
3-2 [DMD Light Wt.#1 vs. Aluminum]



Elapsed Time (sec.)

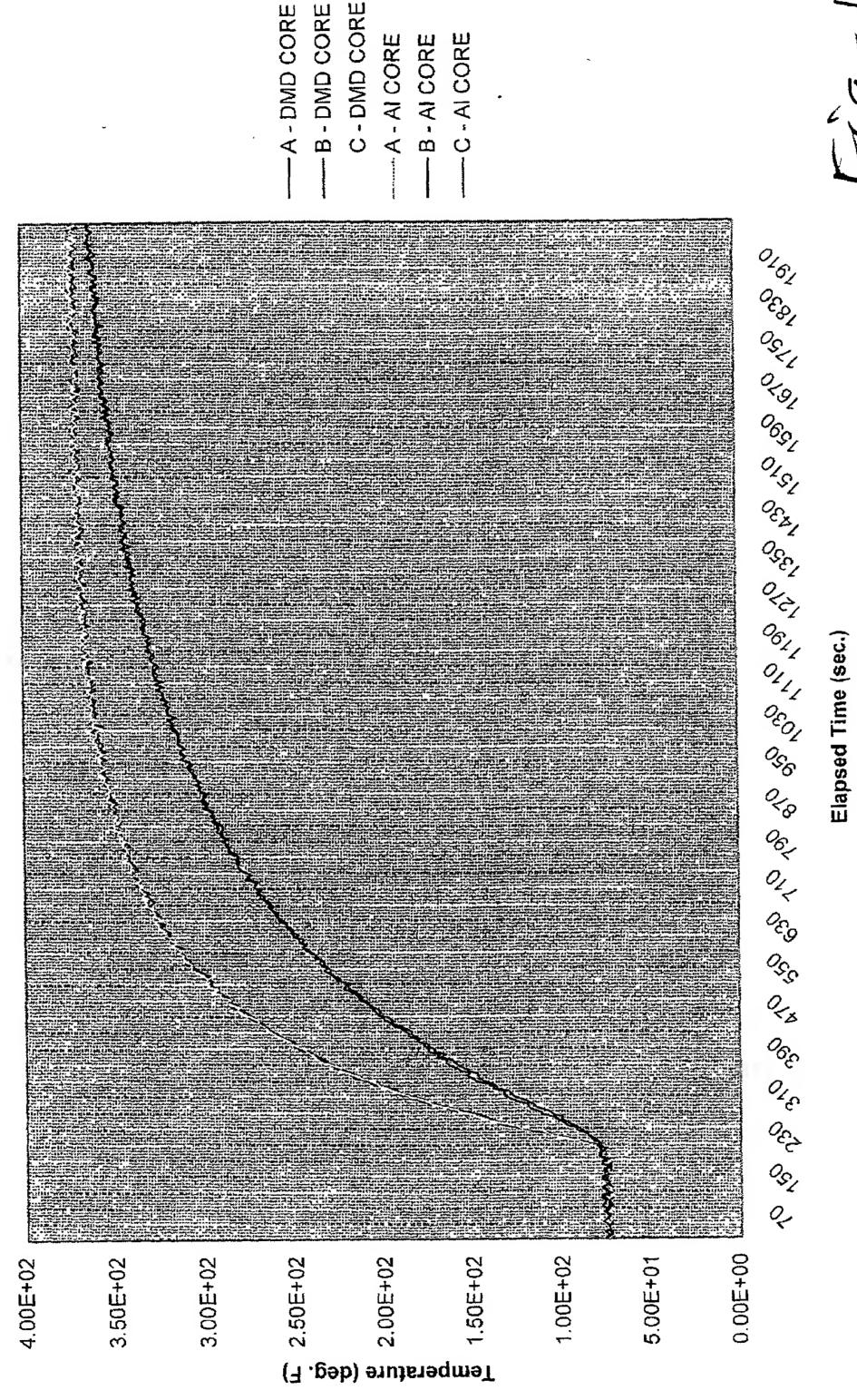
カードリ

FEST 4-2 [DMD Light Wt.#2 vs. Aluminum]



Elapsed Time (sec.)

EST 4-2 [DMD Light Wt.#2 vs. Aluminum]



F19-14